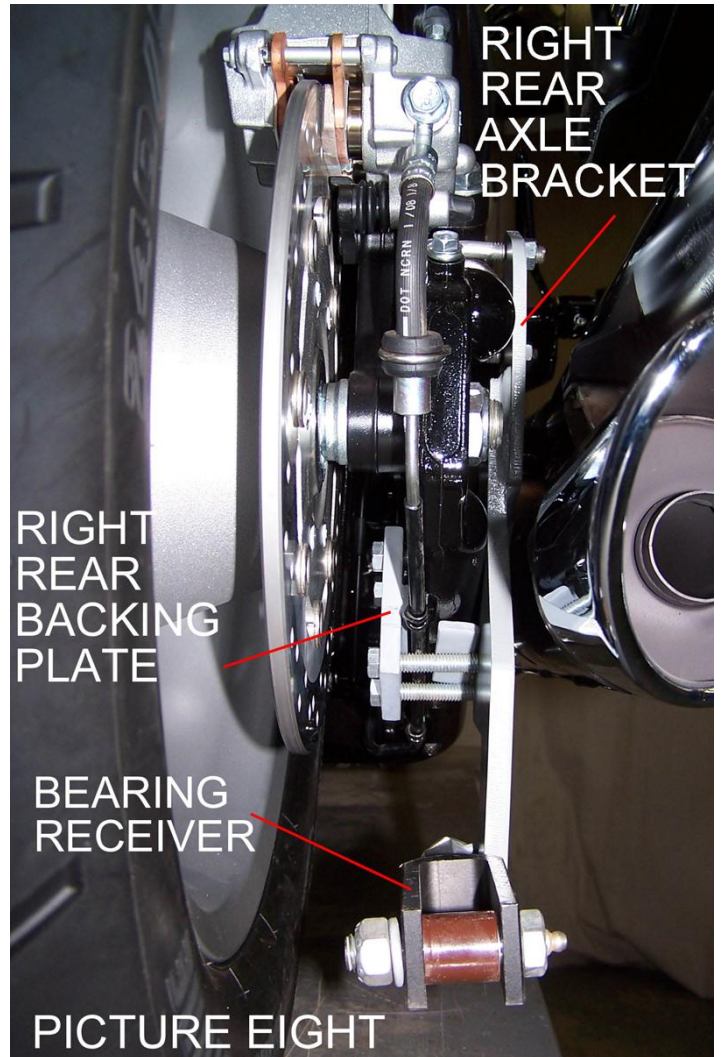
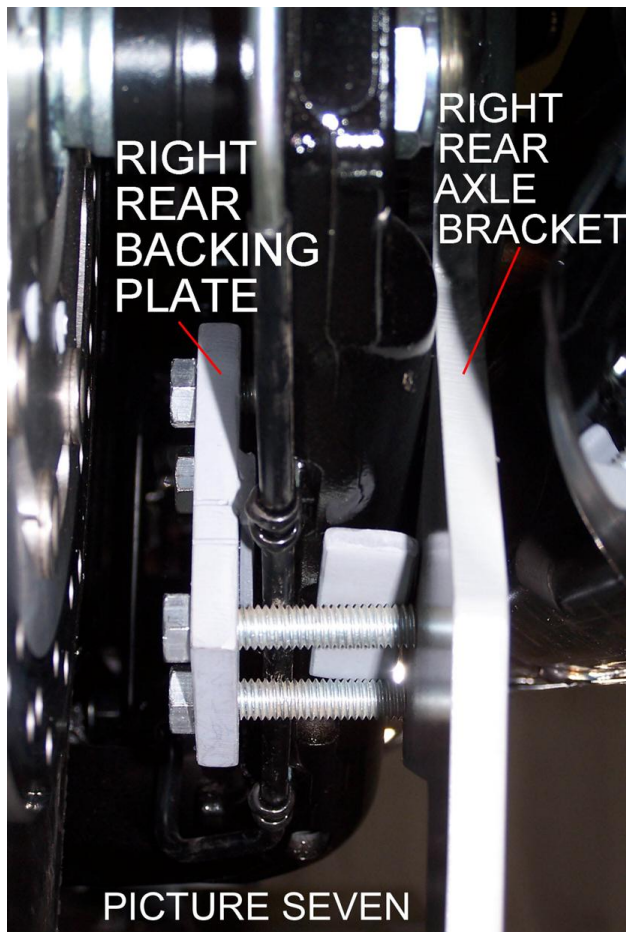
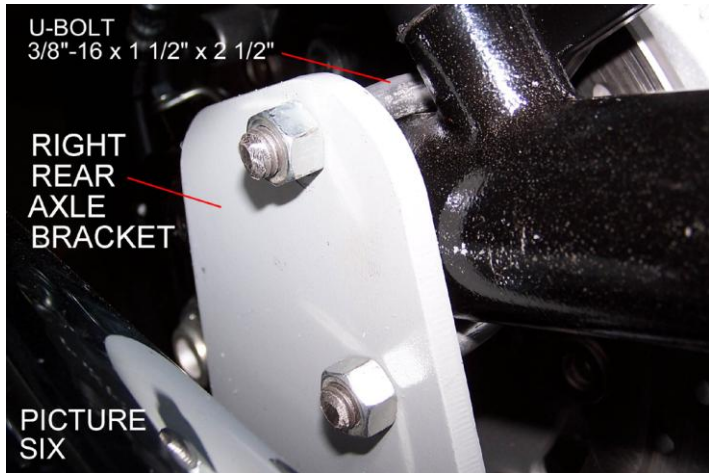
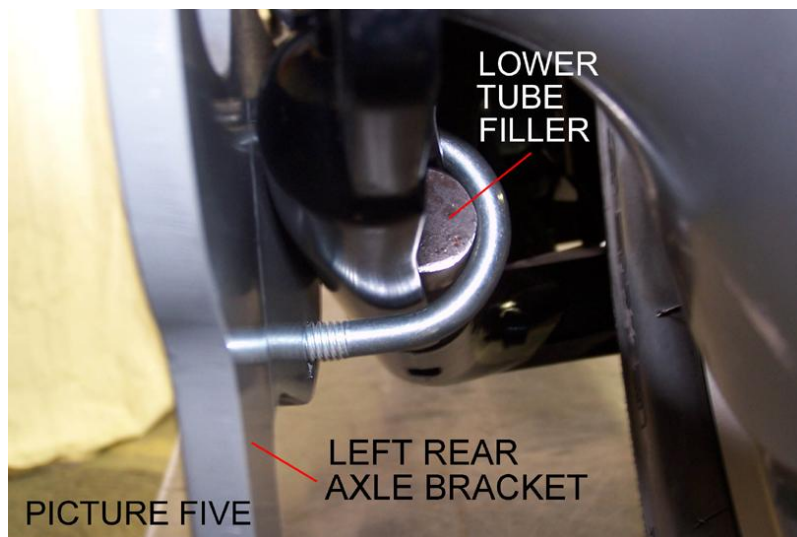
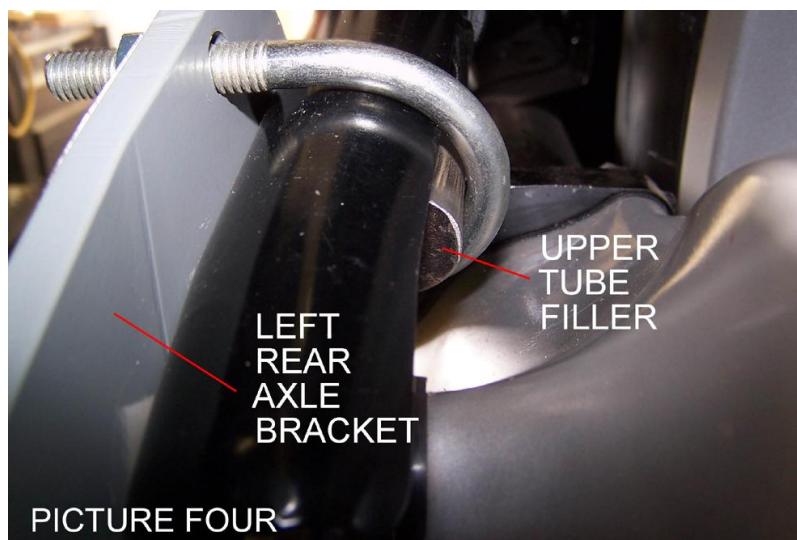
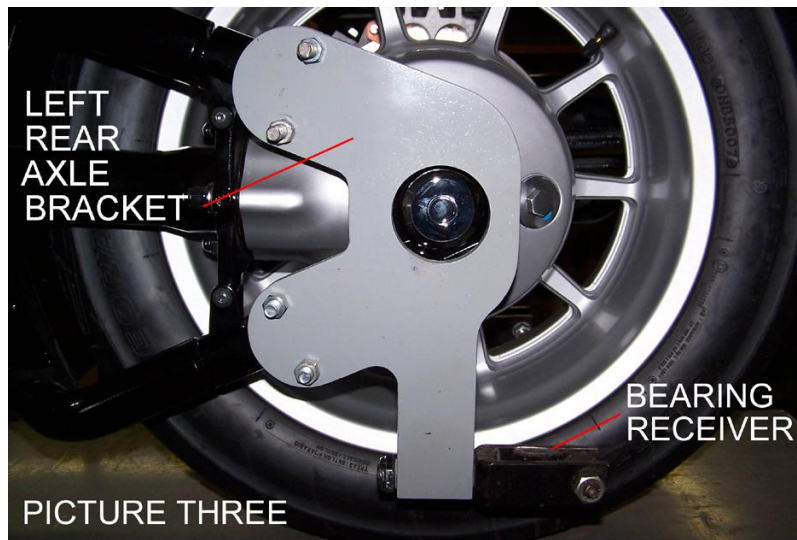


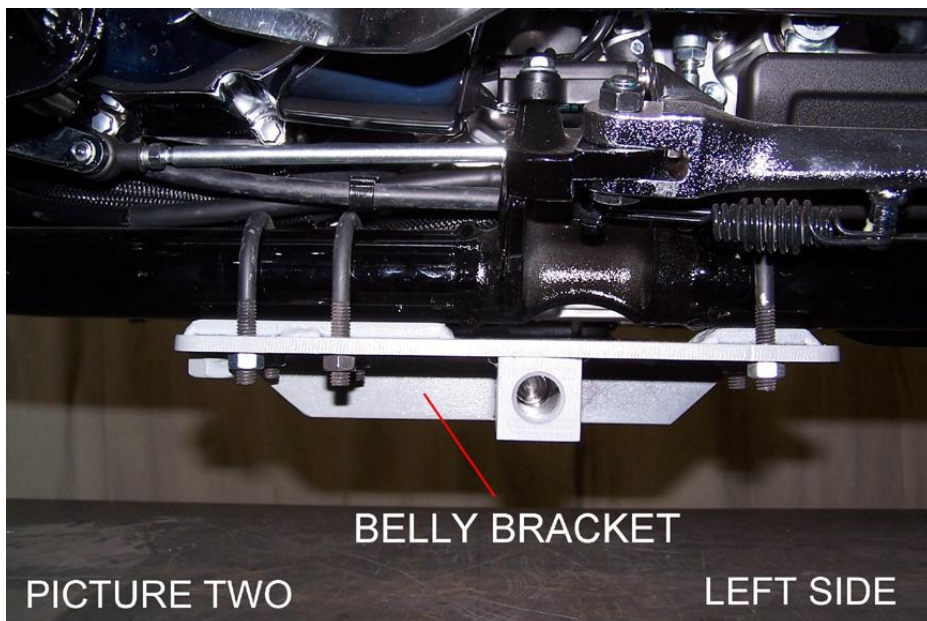
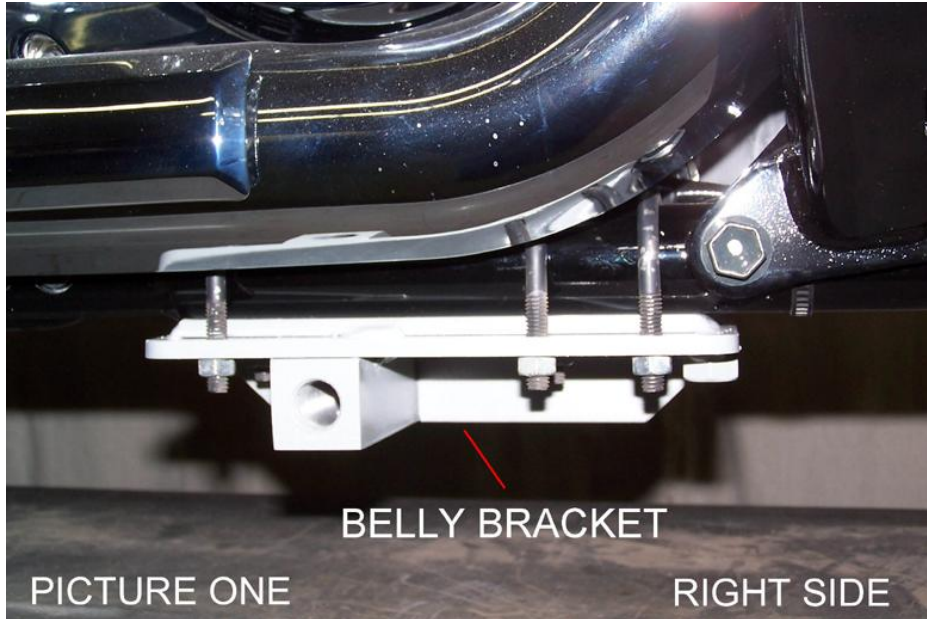
SUZUKI BOULEVARD C109R & C109RT RIGHT REAR AXLE BRACKET INSTALLED



SUZUKI BOULEVARD C109R & C109RT LEFT REAR AXLE BRACKET INSTALLED

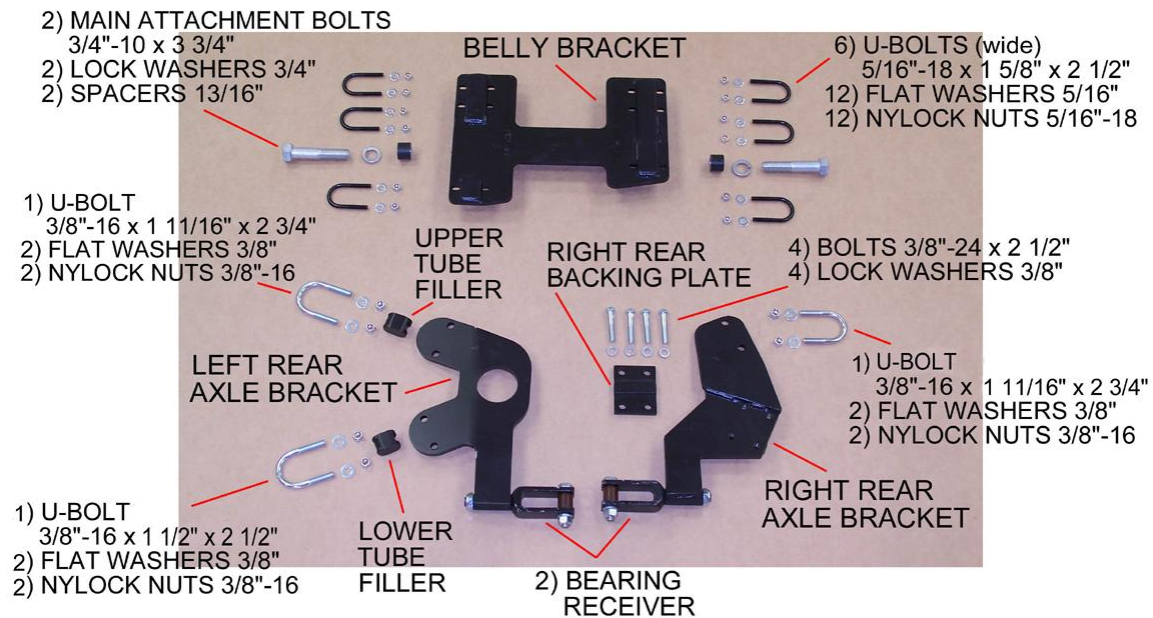


SUZUKI BOULEVARD C109R & C109RT BELLY BRACKET INSTALLED



SUZUKI BOULEVARD C109R & C109RT

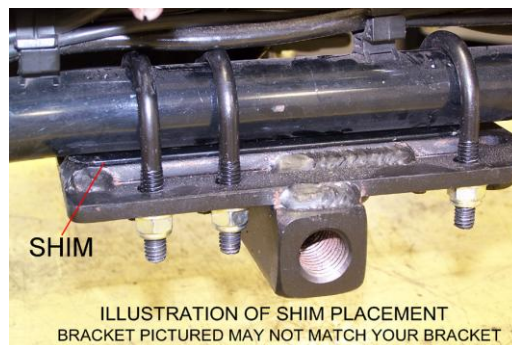
DESCRIPTION OF PARTS



One 1 3/4" shim, one 4" shim, and one 7 3/4" shim – not shown in picture above.
You may or may not have to use one or two of the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shim(s) may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shim on the right side. The shim(s) will go on one side of the belly bracket.

Place the shim(s) in-between belly bracket and motorcycle frame.



SECTION 1

INSTALLATION OF

SUZUKI BOULEVARD C109R & C109RT

MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Make sure to tie down motorcycle on both sides, so that motorcycle cannot tip over while installing hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

1. On the right side of motorcycle frame place (3) 5/16"-18 x 1 5/8" x 2 1/2" u-bolts over frame. Make sure front u-bolt is just behind floorboard bracket's rear bolt. This will set position of belly bracket.
2. On the left side of motorcycle frame place (3) 5/16"-18 x 1 5/8" x 2 1/2" u-bolts over frame.
3. Attach belly bracket to u-bolts with (12) flat washers and (12) 5/16"-18 nylock nuts. (Shown in pictures one & two)

SECTION 1

INSTALLATION OF

SUZUKI BOULEVARD C109R & C109RT

MOUNTING HARDWARE

B) REAR AXLE BRACKETS

Left Rear Axle Bracket

(Note: by placing center hole of left rear axle bracket over axle head of motorcycle axle bolt that will show you the position of the axle bracket.)

1. Upper and Lower frame of motorcycle are hollow on the inside. We provide tube fillers for this installation.
2. Note Upper tube filler is larger than Lower tube filler.
3. Place Upper tube filler on inside of upper frame. Install (1) 3/8"-16 x 1 11/16" x 2 3/4" u-bolt over filler and frame and attach left rear axle bracket to u-bolt with (2) 3/8" flat washers, and (2) 3/8"-16 nylock nuts. **Do Not Tighten.**
4. Place Lower tube filler on inside of lower frame. Install (1) 3/8"-16 x 1 1/2" x 2 1/2" u-bolt over filler and frame and through left rear axle bracket and attach with (2) 3/8" flat washers, and (2) 3/8"-16 nylock nuts. **Tighten at this time.**
(Shown in pictures three, four & five)

Right Rear Axle Bracket

1. Place (1) 3/8"-16 x 1 11/16" x 2 3/4" u-bolt over motorcycle frame just in front of motorcycle brake caliber. Correct position of u-bolt can be seen in picture six.
2. Attach top of right rear axle bracket to the u-bolt with (2) 3/8" flat washers, and (2) 3/8"-16 nylock nuts. **Do not tighten at this time.**
3. Install (4) 3/8" lock washers over the (4) 3/8"-24 x 2 1/2" bolts. Install the (4) 3/8"-24 x 2 1/2" bolts through the four holes on right rear backing plate.
4. Install right rear backing plate to inside of motorcycle frame, then attach bolts to right rear axle bracket. **Tighten all bolts at this time.**
(Shown in pictures six, seven & eight)



MOTORCYCLE TOUR CONVERSION, INC.
1530 TITANIUM DR
OTTAWA, IL. 61350

TOLL FREE: 877-434-7901
FAX: 815-434-8980

SUZUKI BOULEVARD C109R & C109RT

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**