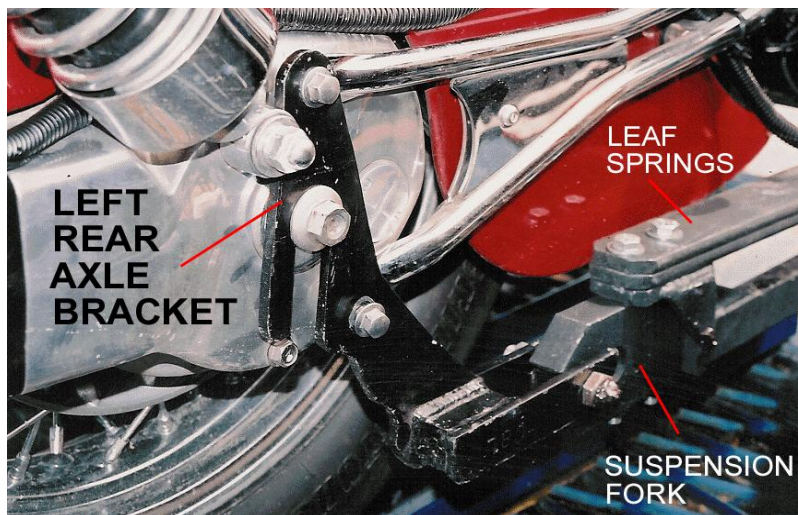
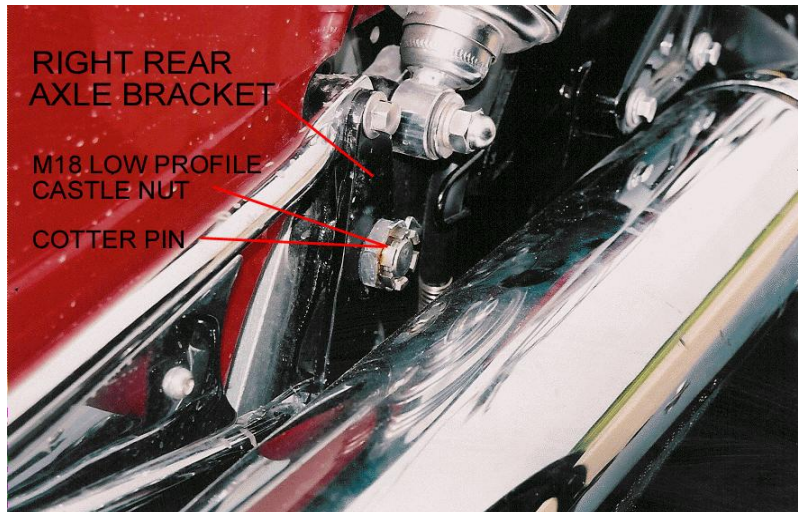
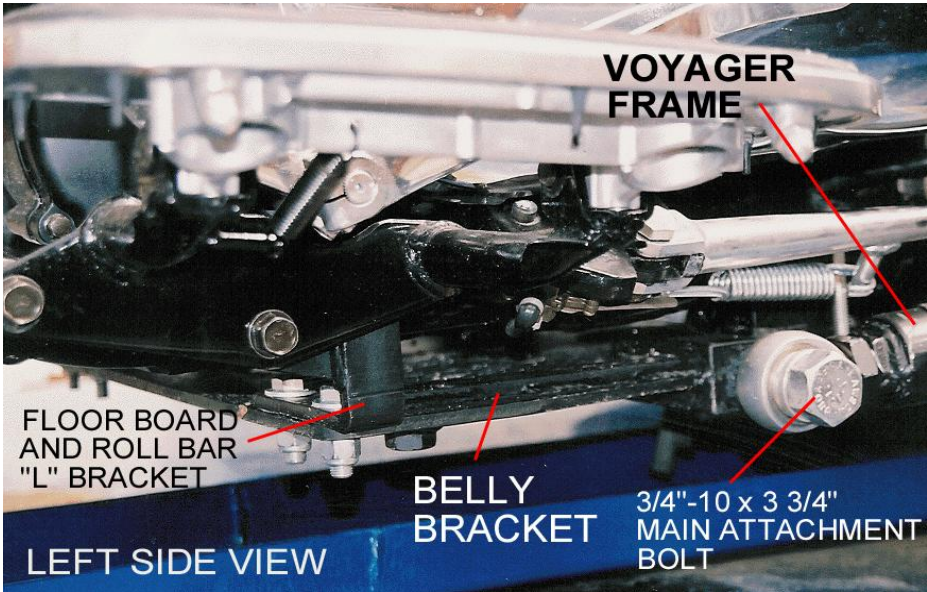
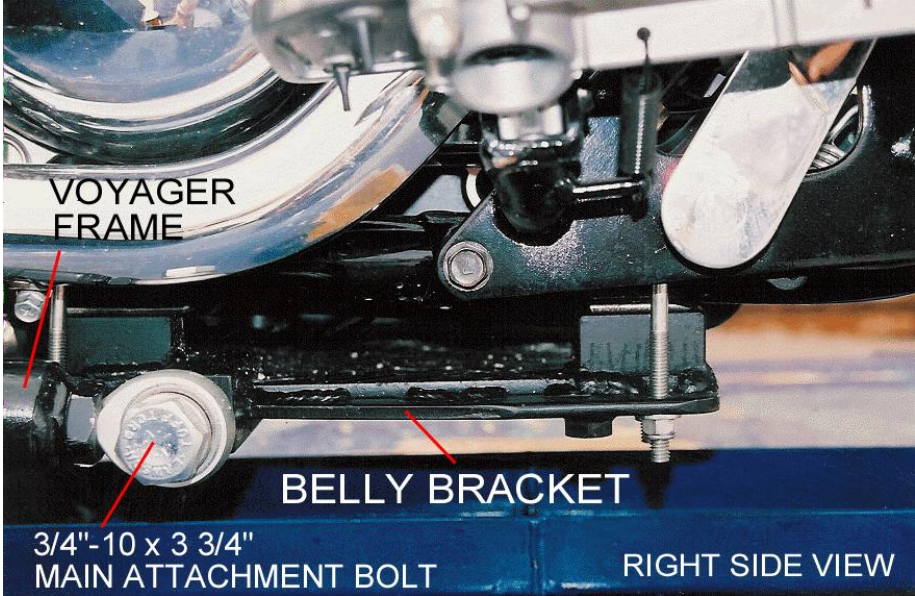


# KAWASAKI DRIFTER 1500 REAR AXLE BRACKETS INSTALLED

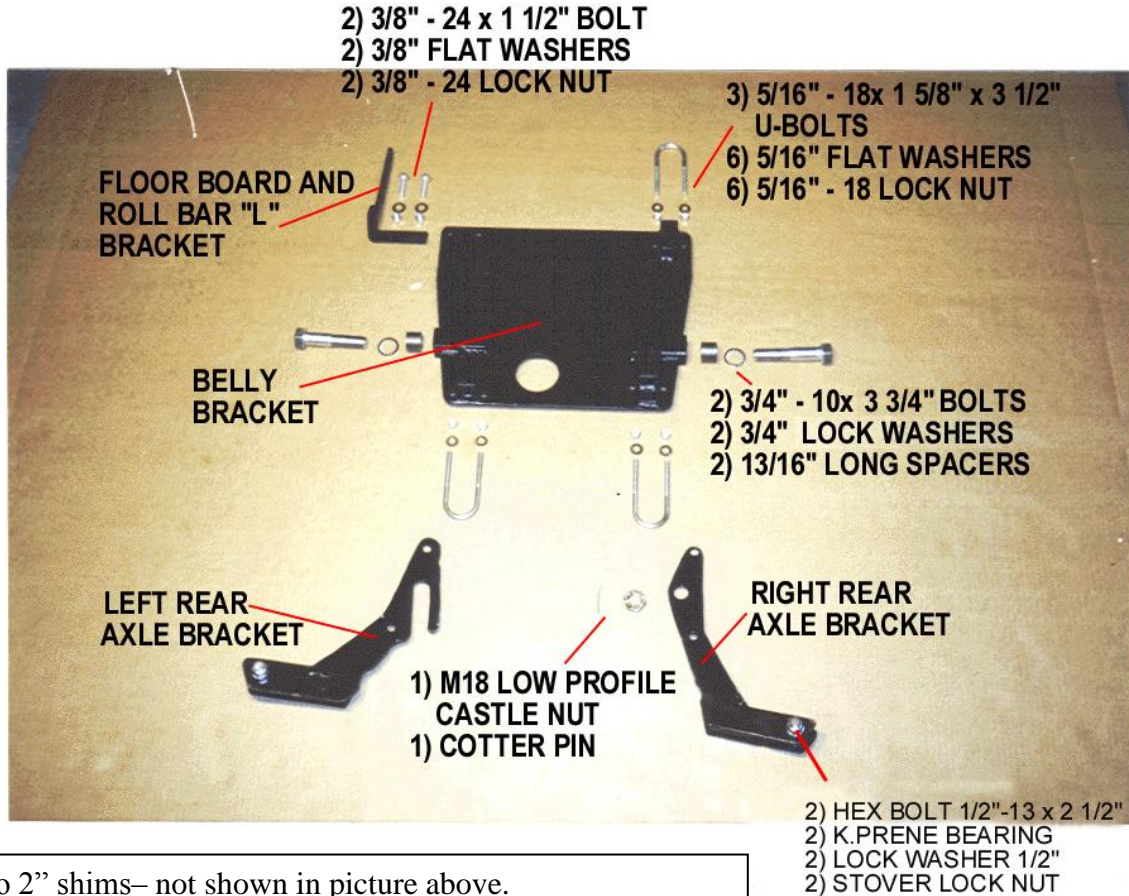


# KAWASAKI DRIFTER 1500 BELLY BRACKET INSTALLED



# KAWASAKI DRIFTER 1500

## DESCRIPTION OF PARTS



Two 2" shims– not shown in picture above.  
 You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side. The shims will go on the front and back of one side of the belly bracket.

**Right side only**  
 Install shims in-between belly bracket and motorcycle frame. Shims will go on top of belly bracket tabs.



ILLUSTRATION OF SHIM PLACEMENT  
 BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

# SECTION 1

## INSTALLATION OF KAWASAKI DRIFTER 1500 MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Make sure to tie down motorcycle on both sides, so that motorcycle can not tip over while installing hardware.

**Disconnect negative cable from battery before beginning installation.**

**NOTE:** The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

### A) BELLY BRACKET

- 1) Remove the two bolts that hold the left side floor board to the frame.
- 2) Bolt the "L" bracket to the outside of the floor board bracket. (Bolt the roll bar bracket to the outside of the "L" bracket.)
- 3) Hang one of the "U" bolts over the frame behind the kickstand bracket (Approximately 5")
- 4) Hang the remaining two "U" bolts on the right side of the frame. One just behind the brake pedal and the other just in front of the frame junction. (It may be necessary to remove the tie down straps that hold the rear brake line to the frame. Remember to replace the strap after the hardware is installed.)
- 5) Attach the belly bracket to the three "U" bolts and left front "L" bracket using the bolts, flat washers, and locking nuts provided with this kit. (Do Not Tighten any of the bolts until they are all hooked up)
- 6) Now torque all of the belly bracket bolts to 20 ft. lbs.

# SECTION 1

## INSTALLATION OF KAWASAKI DRIFTER 1500 MOUNTING HARDWARE

### B) REAR AXLE BRACKETS

#### RIGHT SIDE

- 1) Remove the saddle bags from the bike.
- 2) Remove the cotter pin, axle nut and washer.

#### LEFT SIDE

- 3) Remove shock bolt.
- 4) Tap the axle out approximately 3/8"
- 5) Install the left rear axle bracket over exposed axle bolt.
- 6) Replace shock bolt through axle bracket and shock.
- 7) Push axle bolt back through.
- 8) Remove right side shock bolt. Slide right rear axle bracket over axle bolt.
- 9) Replace shock bolt through axle bracket.
- 10) Replace axle nut provided with kit and cotter pin.
- 11) Tighten all nuts and bolts at this time.



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## **KAWASAKI DRIFTER 1500**

INSTALLATION MANUAL  
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION  
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE  
BEGINNING INSTALLATION OR DRIVING YOUR  
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**

