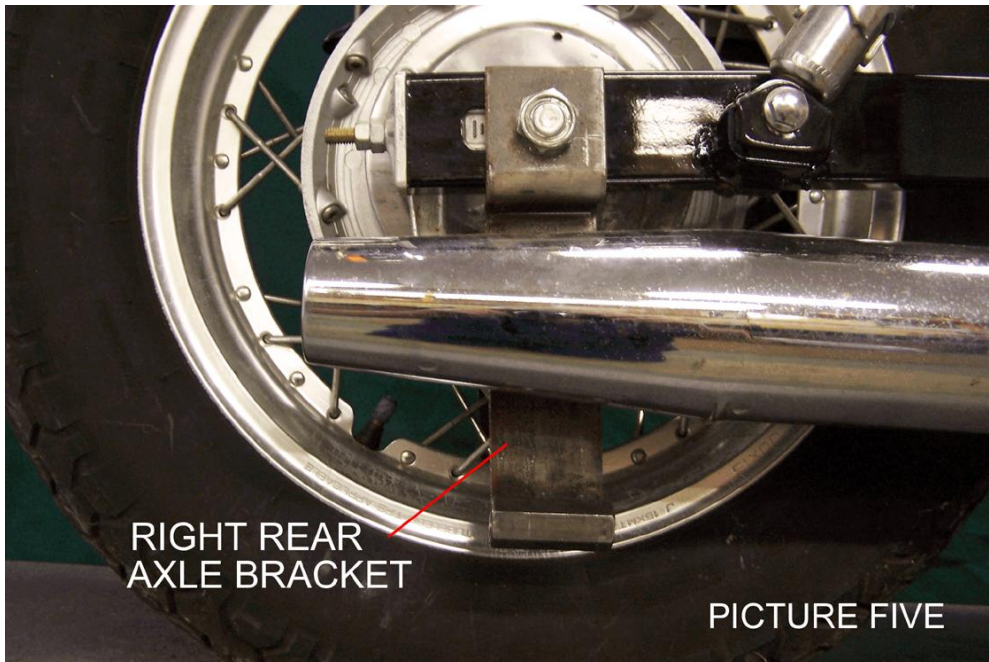
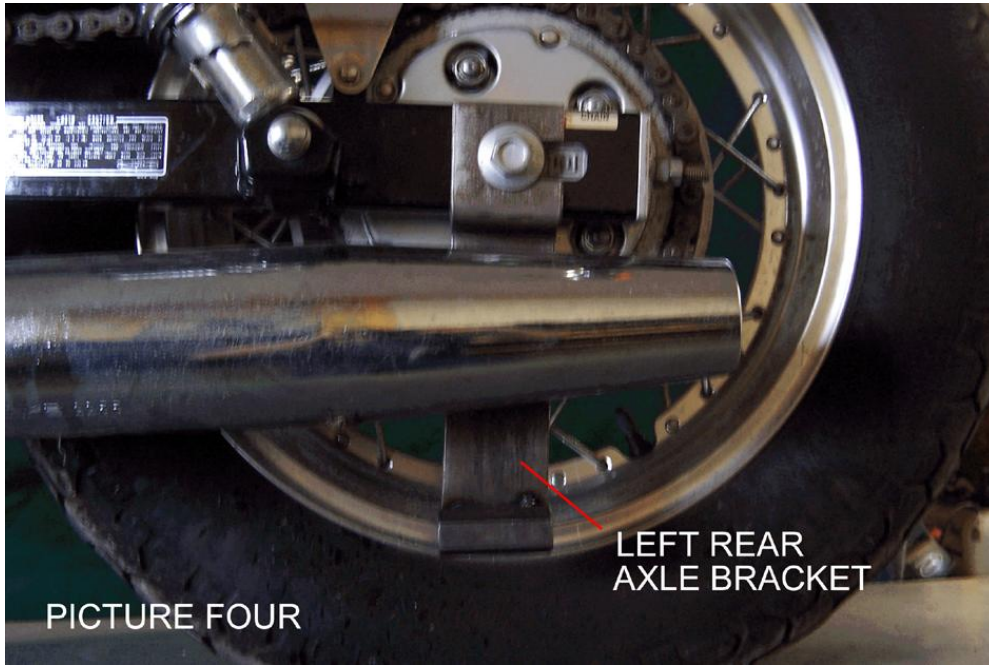
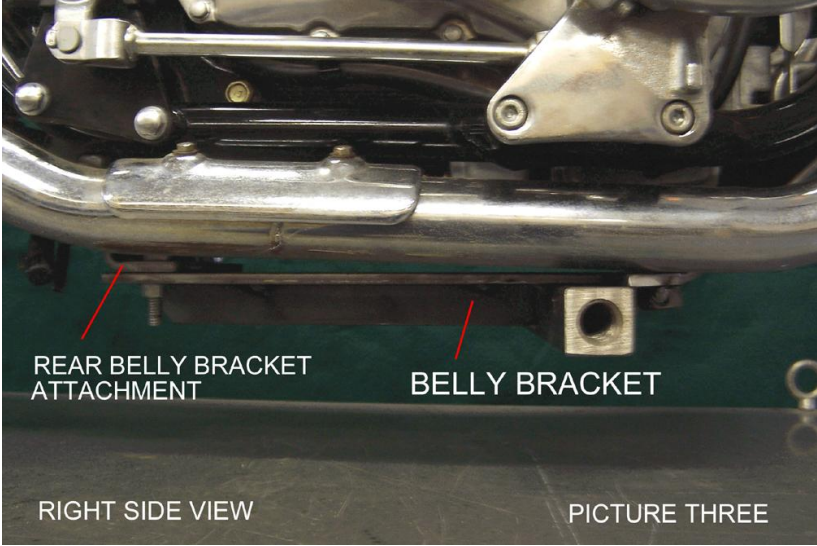
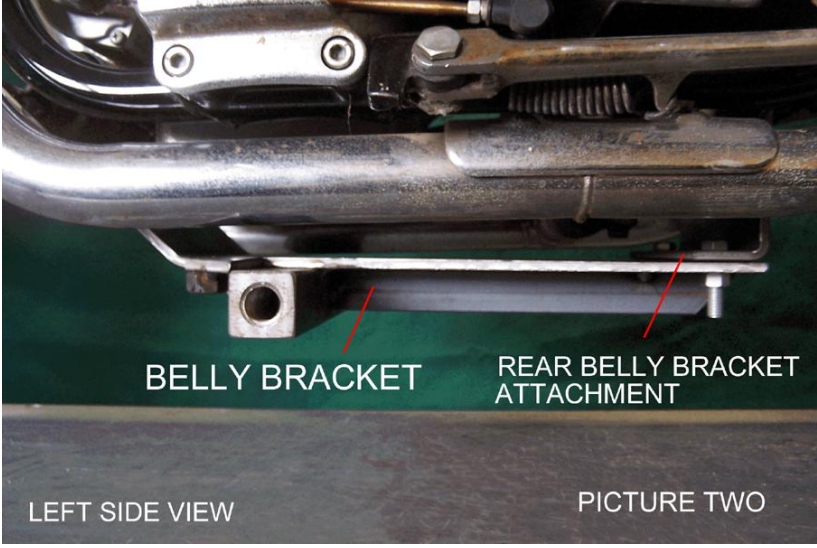
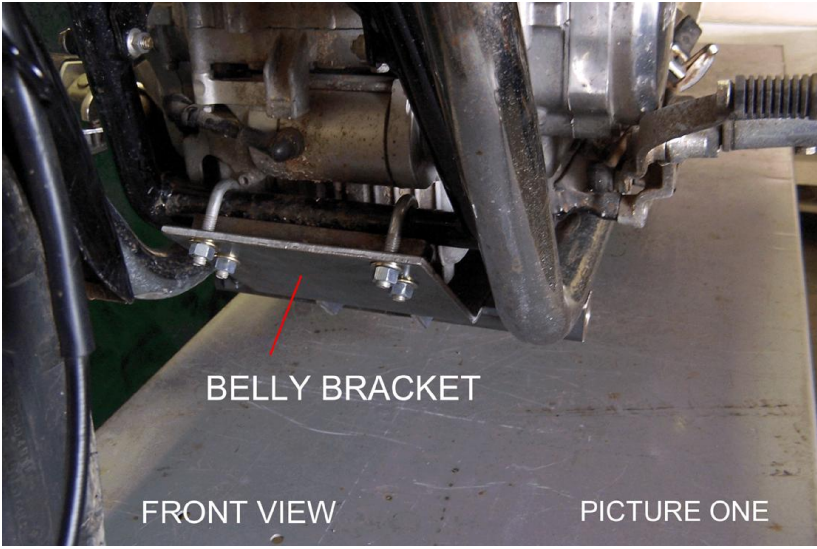


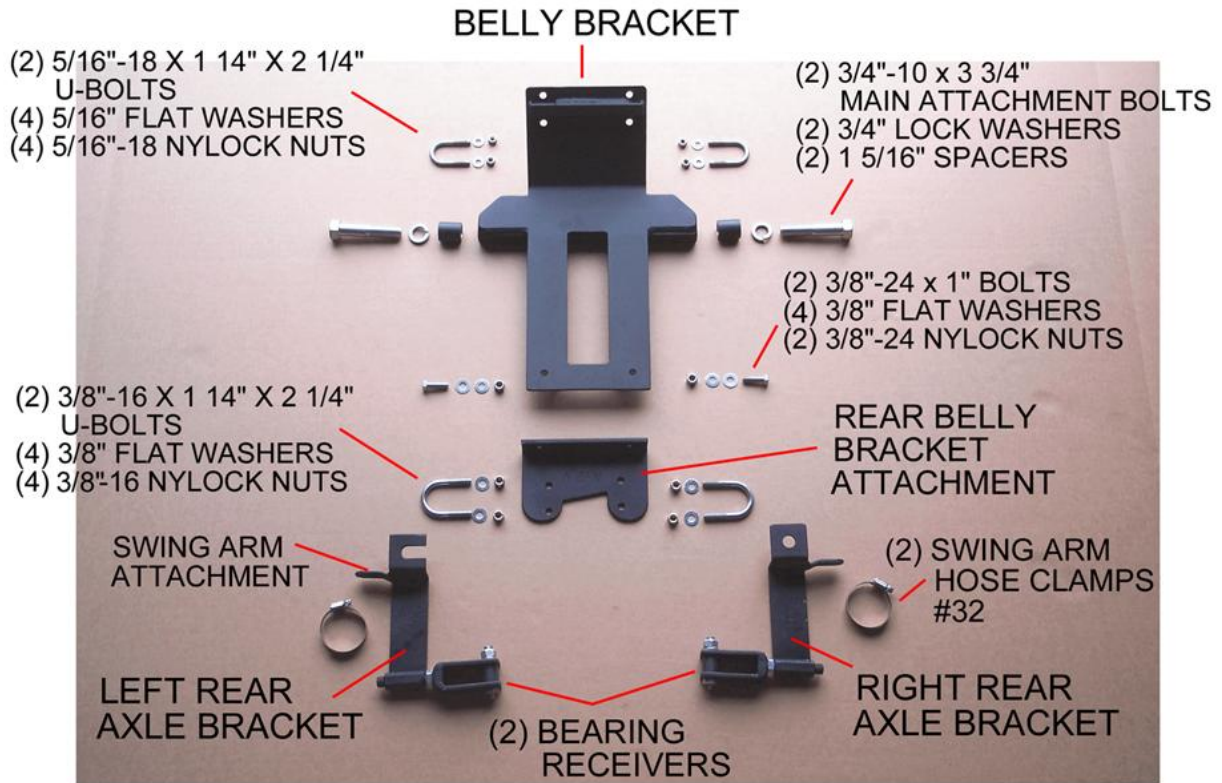
HONDA REBEL 450 REAR AXLE BRACKETS INSTALLED



HONDA REBEL 250 BELLY BRACKET INSTALLED



HONDA REBEL 450 DESCRIPTION OF PARTS



Two 3/8" washers used as shims– not shown in picture above.
You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

Place shims in-between belly bracket & rear belly bracket attachment.

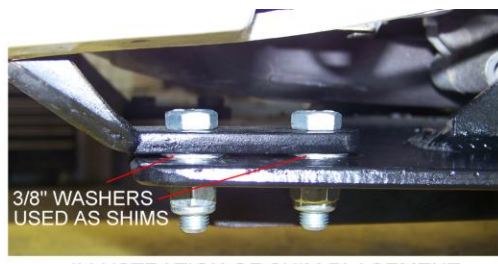


ILLUSTRATION OF SHIM PLACEMENT
 BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION 1

INSTALLATION OF HONDA 450 REBEL MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Be sure to tie down motorcycle so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

- 1) Install (2) 5/16"-18 x 1 1/4" x 2 1/4" u-bolts over front cross bar of motorcycle frame. (Shown in Picture One.)
- 2) Install front of belly bracket to the u-bolts with 5/16" flat washers and 5/16"-18 nylock nuts.
- 3) Locate the motorcycle exhaust cross tube underneath the motorcycle. In front of the exhaust tube there is a cross member or bar of the motorcycle frame.
- 4) Install (2) 3/8"-16 x 1 1/4" x 2 1/4" u-bolts over the cross bar of frame with the threads of the u-bolts facing the rear tire of the motorcycle.
- 5) Attach the rear belly bracket attachment to the u-bolts with 3/8" flat washers and 3/8"-16 nylock nuts.
- 6) Attach rear of belly bracket to the rear belly bracket attachment with 3/8"-24 x 1" bolts, 3/8" flat washers, and 3/8"-24 nylock nuts. (Shown in Picture Two)

SECTION 1

INSTALLATION OF HONDA 450 REBEL MOUNTING HARDWARE

B) REAR AXLE BRACKETS

Left Rear Axle Bracket

- 1) Remove axle nut and tap out axle bolt about 1/2 inch.
- 2) Install left rear axle bracket over axle bolt and tap axle bolt back in. (Shown in Picture Four) Attach swing arm hose clamp around swing arm attachment and swing arm of motorcycle. (Not shown in picture)

Right Rear Axle Bracket

- 1) Install right rear axle bracket over axle bolt threads and replace axle nut. (Shown in Picture Five) Attach swing arm hose clamp around swing arm attachment and swing arm of motorcycle. (Not shown in picture)



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HONDA REBEL 450

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**