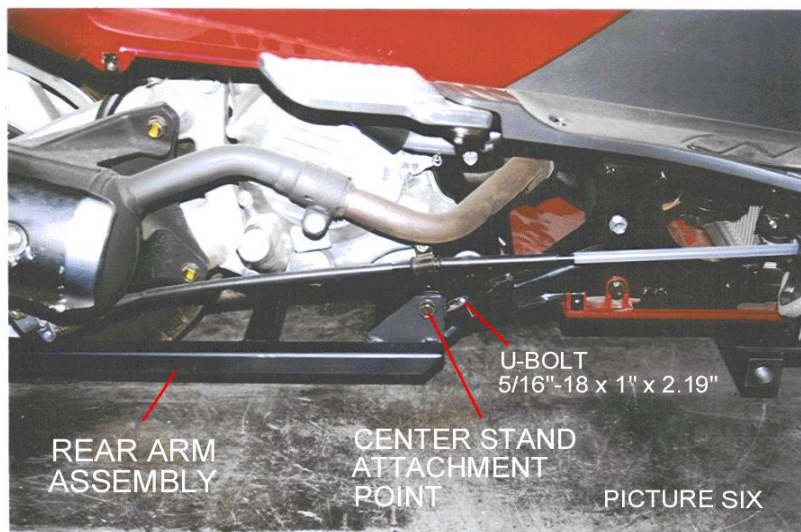
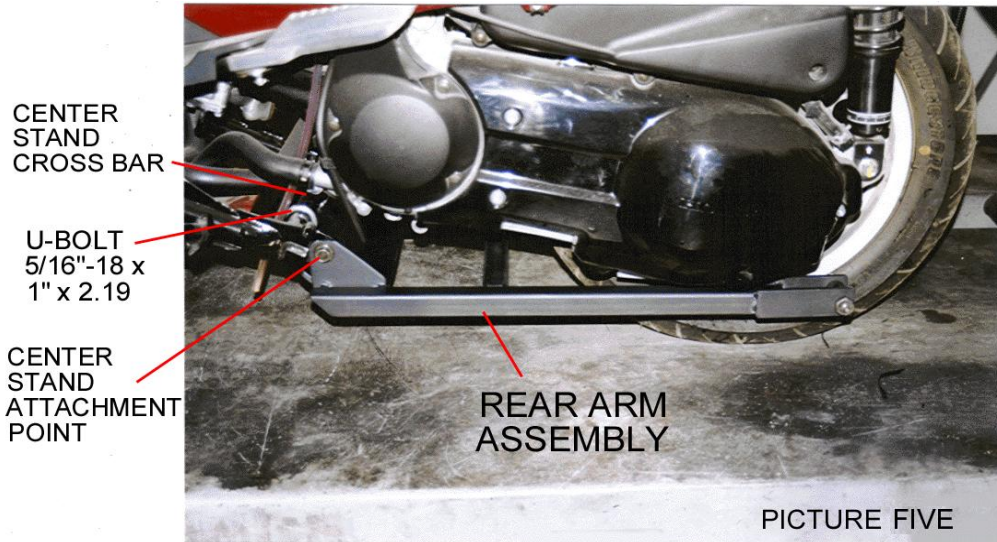
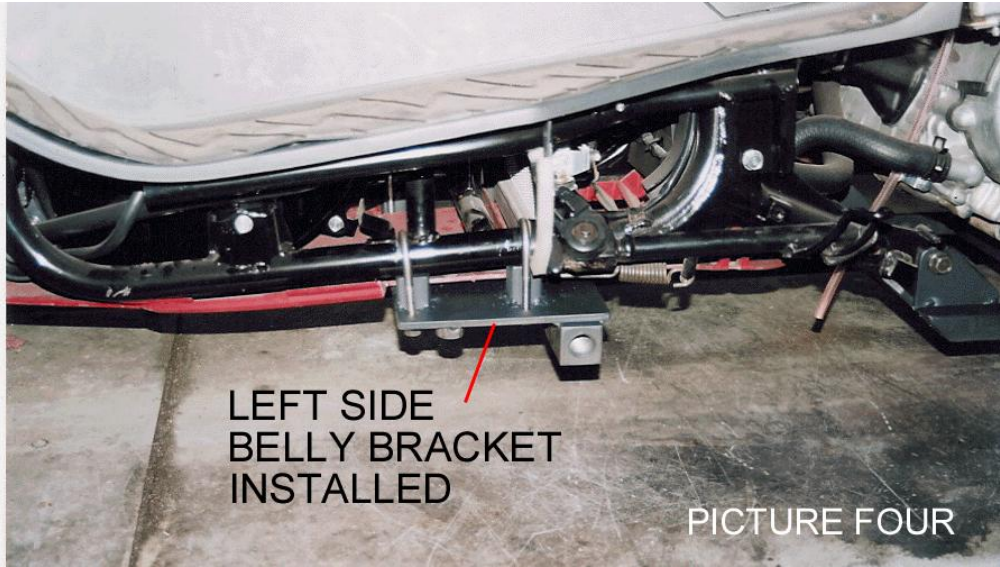
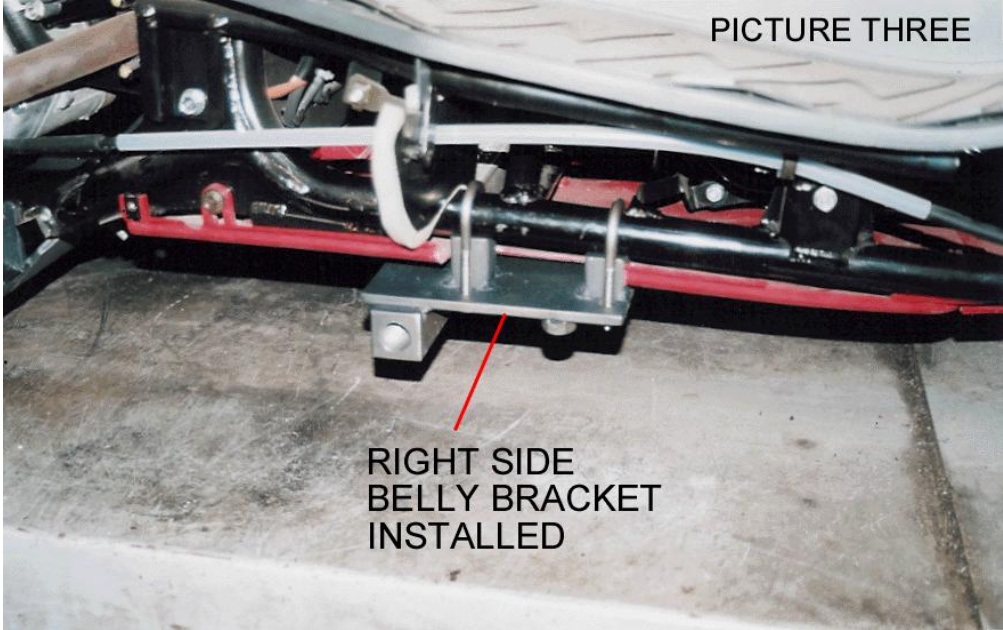


HONDA REFLEX 250

INSTALLATION OF REAR ASSEMBLY ARMS (Pic. 5 & 6)

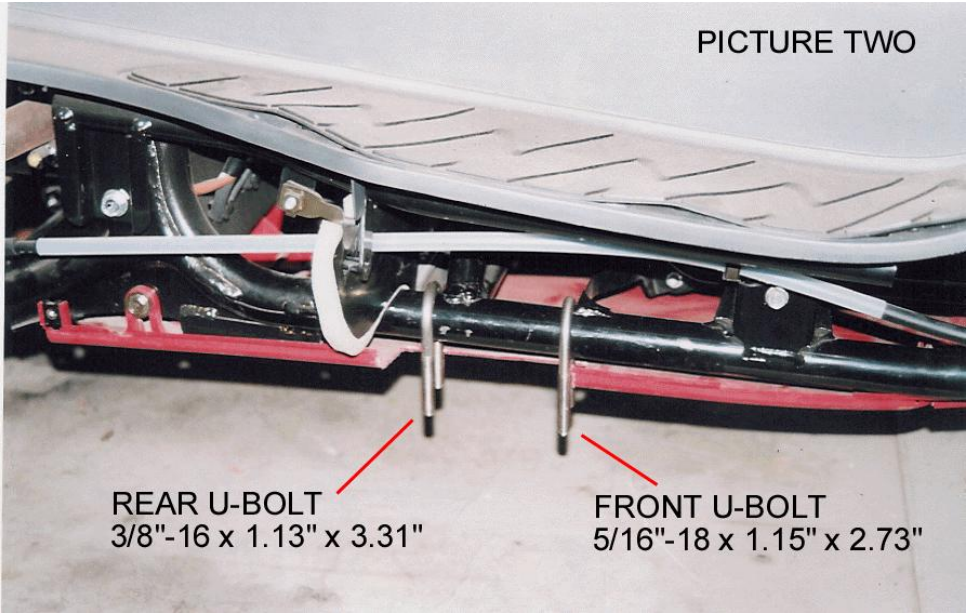
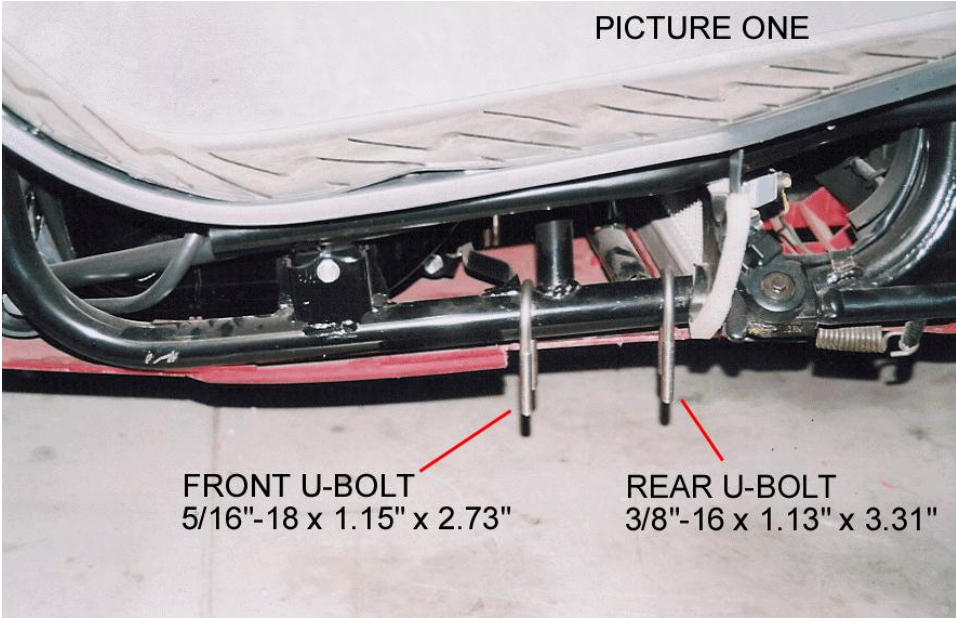


HONDA REFLEX 250
INSTALLATION OF BELLY BRACKET (Pic. 3 & 4)



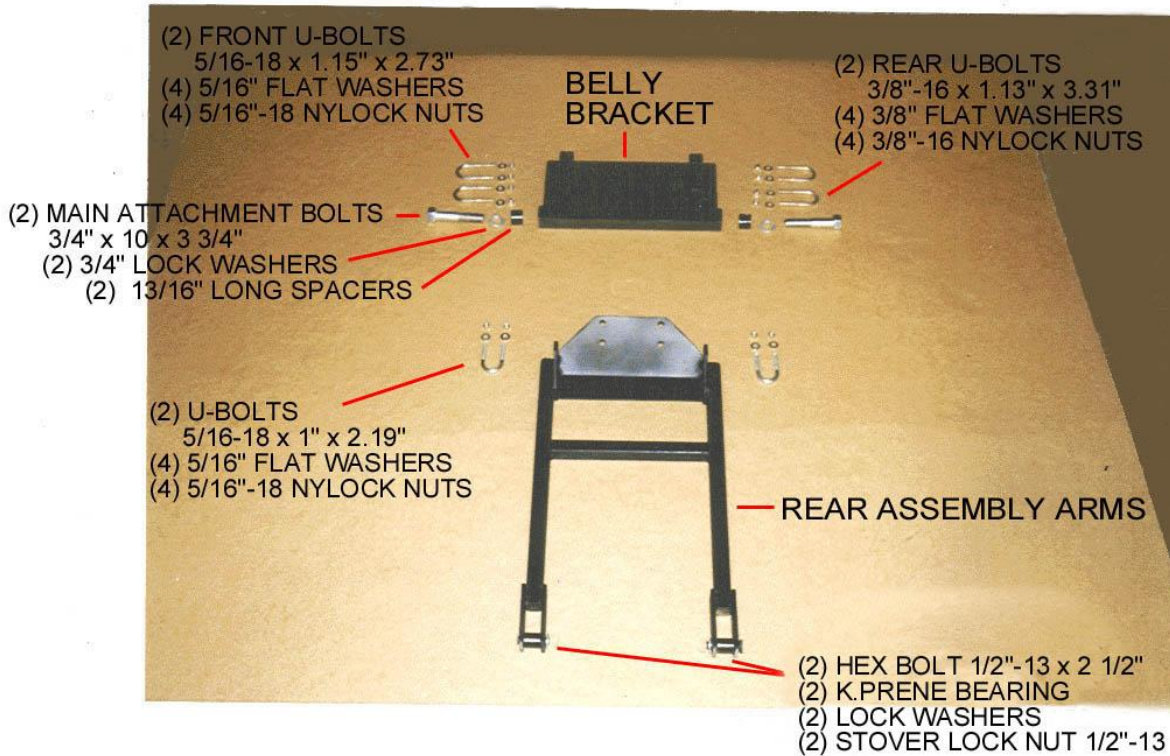
HONDA REFLEX 250

INSTALLATION OF BELLY BRACKET (Pic. 1 & 2)



HONDA REFLEX 250

DESCRIPTION OF PARTS



Two 1" shims– not shown in picture above.

You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down.

The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side. The shims will go on the front and back of one side of the belly bracket.

Install the shims in-between belly bracket and motorcycle frame. The shims will go on top of belly bracket tabs.



ILLUSTRATION OF SHIM PLACEMENT
BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION 1

INSTALLATION OF HONDA REFLEX 250

MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Be sure to tie down motorcycle so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

- 1) Remove left side cover and right side cover.
Note: You will have to cut bottom plastic cover as shown in pictures one and two.
- 2) Place front U-bolt (5/16"-18 x 1.15" x 2.73") on left side of frame between upright frame brace and cross frame brace as shown in picture one. Place rear U-bolt (3/8"-16 x 1.13" x 3.31") behind round cross frame brace as shown in picture one, also.
- 3) Place front U-bolt (5/16"-18 x 1.15" x 2.73") on right side of frame between upright frame brace and cross frame brace as shown in picture two. Place rear U-bolt (3/8"-16 x 1.13" x 3.31") behind round cross frame brace as shown in picture two, also.
- 4) Install belly bracket to front U-bolts with 5/16" flat washers and lock nuts and rear U-bolts with 3/8" flat washers and lock nuts.

SECTION 1
INSTALLATION OF HONDA REFLEX 250
MOUNTING HARDWARE

B) REAR ASSEMBLY ARMS

- 1) Remove center stand, using factory bolts removed, install rear assembly arms to center stand attachment points.
- 2) Install two U-bolts over center stand cross bar and into rear assembly arm plate. Attach using 5/16" washers and lock nuts. Rear assembly arm installation is shown in pictures five and six.



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HONDA REFLEX 250

INSTALLATION MANUAL
US PATENT # 6,739,420

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**