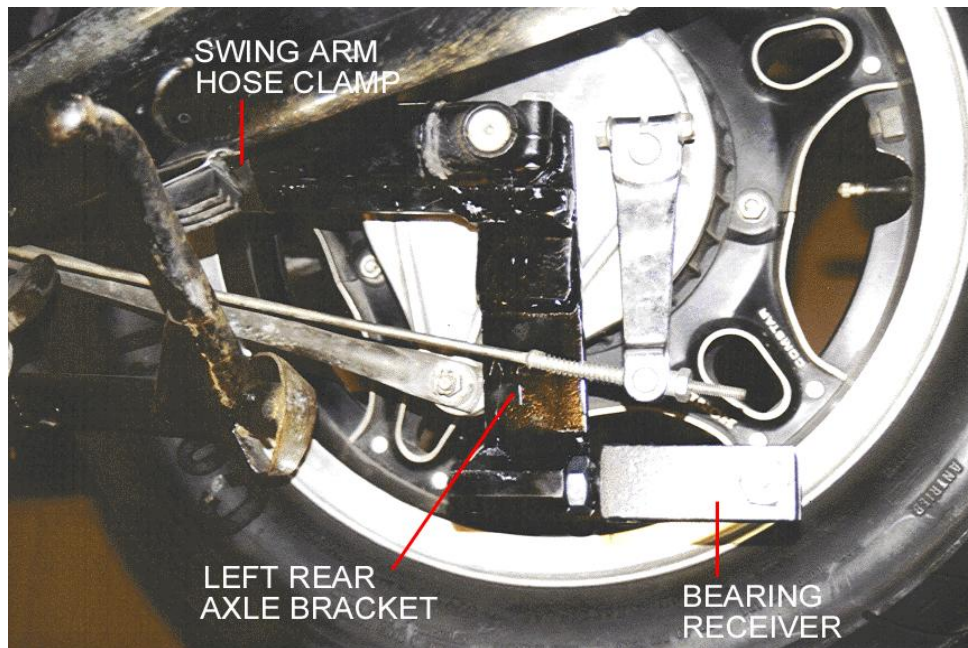
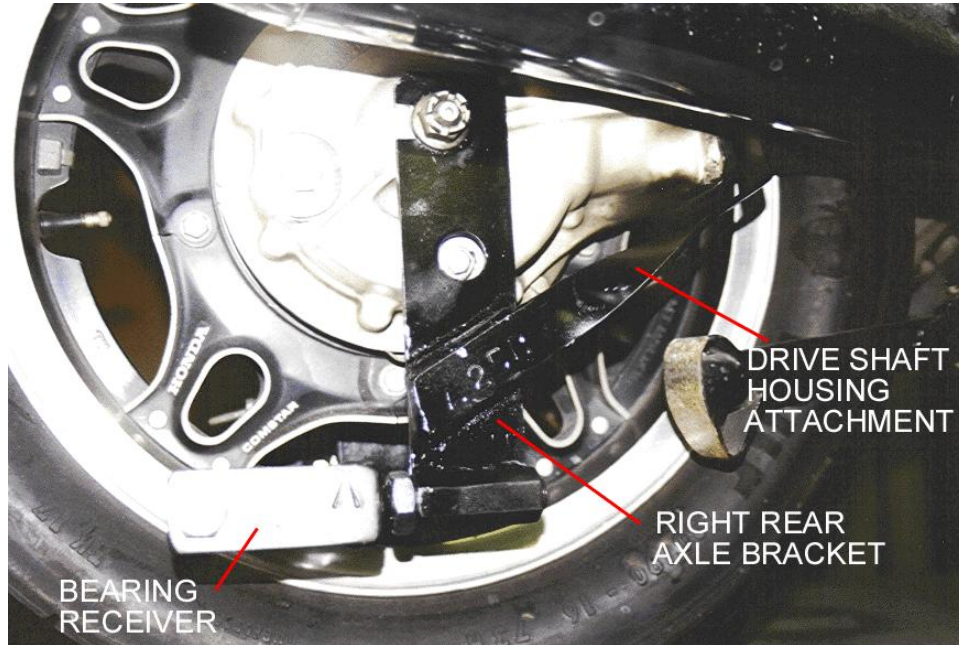
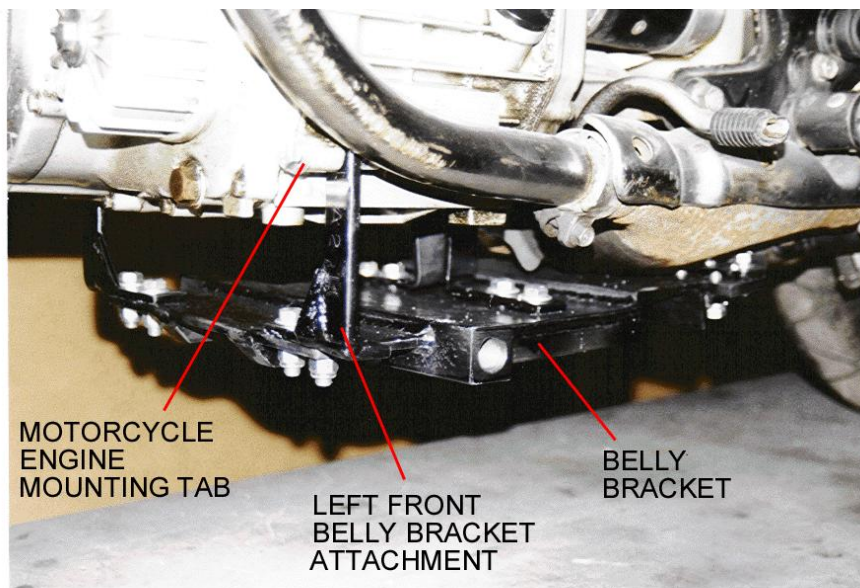
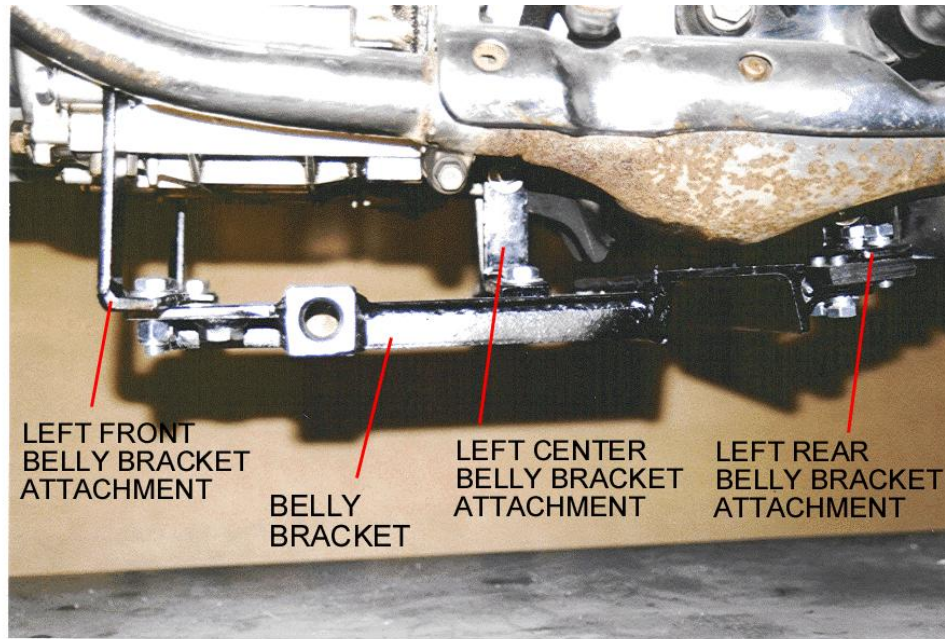


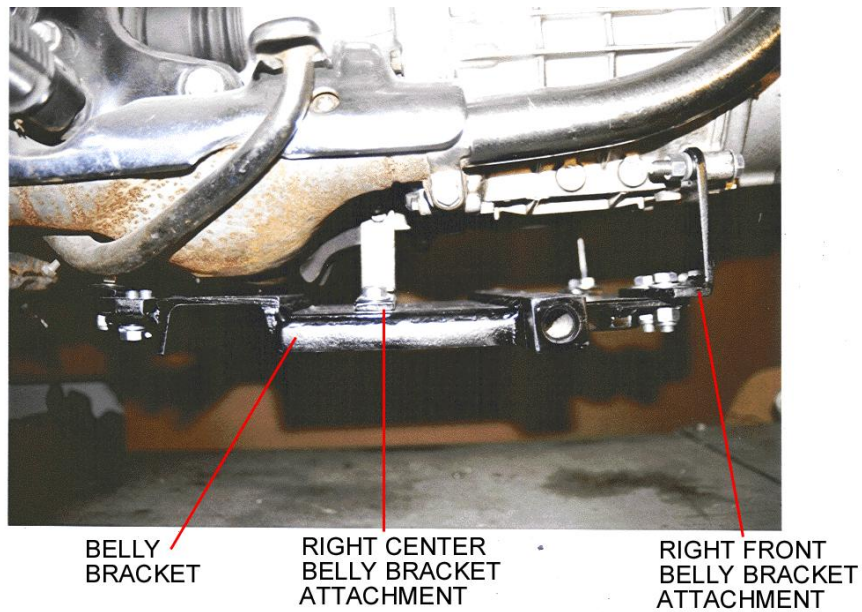
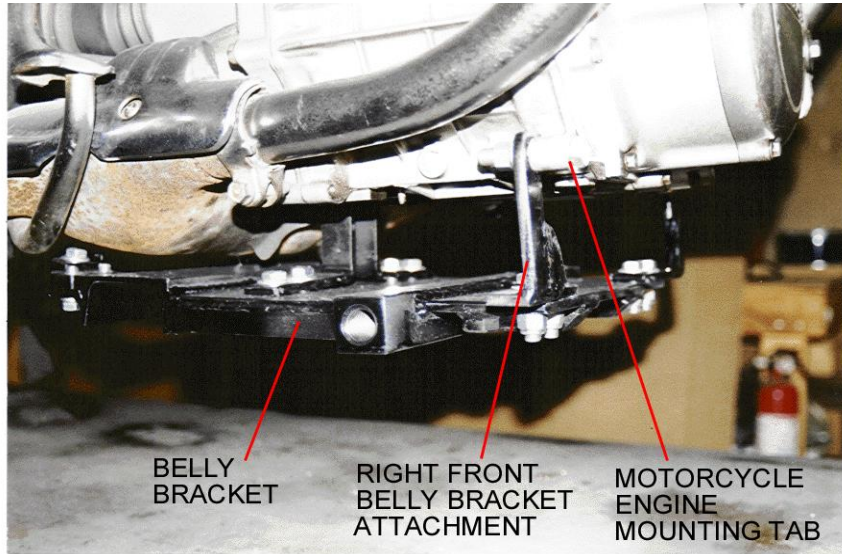
HONDA CX 500 DELUXE REAR AXLE BRACKETS INSTALLED



HONDA CX 500 DELUXE BELLY BRACKET INSTALLED LEFT SIDE VIEW

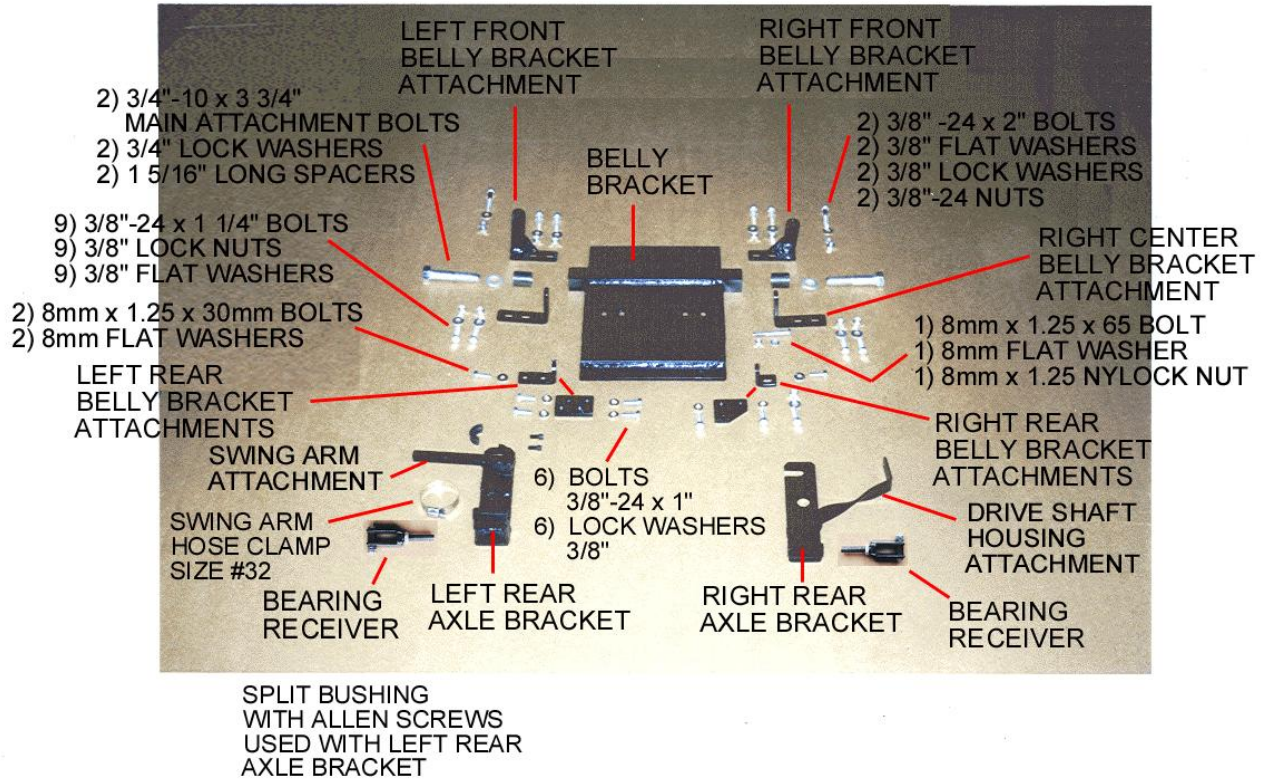


HONDA CX 500 DELUXE BELLY BRACKET INSTALLED RIGHT SIDE VIEW



HONDA CX 500 DELUXE

DESCRIPTION OF PARTS



Five 3/8" washers used as shims– not shown in picture above.
You may or may not have to use the shims. See note below.

After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down. The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left side. If the motorcycle is leaning to the right put the shims on the right side.

Place shims in-between
front belly bracket attachment & belly bracket;
center belly bracket attachment & belly bracket;
rear belly bracket attachment & belly bracket.

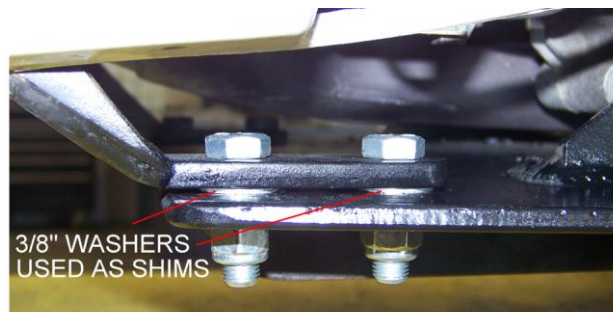


ILLUSTRATION OF SHIM PLACEMENT
 BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION 1

INSTALLATION OF HONDA CX 500 DELUXE MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Make sure to tie down motorcycle on both sides, so that motorcycle can not tip over while installing hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) FRONT BELLY BRACKET ATTACHMENTS

L shaped brackets marked LF and RF.

- 1) Bolt to the front of motorcycle engine tabs with holes. Install using 3/8"-24 x 2" bolts, 3/8" flat washers, 3/8" lock washers, and 3/8" nylock nuts.

B) CENTER BELLY BRACKET ATTACHMENTS

Center belly bracket attachments are long and "L" shaped. They attach to the rear engine mount and also the front exhaust mount.

- 1) Remove old bolt and nut.
- 2) Put center belly bracket attachments on by facing the belly bracket holes outward on each side.
- 3) Attach using one 8mm x 1.25 x 65 " bolt, nut, and flat washer. (provided with kit)
- 4) Do Not Tighten At This Time.

C) REAR BELLY BRACKET ATTACHMENTS

Two (2) "L" shaped bracket and one (1) square bracket with four threaded holes. One (1) square bracket with two threaded holes and one hole not threaded.

SECTION 1

INSTALLATION OF

HONDA CX 500 DELUXE

MOUNTING HARDWARE

- 1) Place “L” brackets, one on each side, and bolt to rear exhaust mounts using (2) 8mm x 1.25 bolts with 8mm flat washers provided in kit.
- 2) Bolt square bracket with four threaded holes to left side of **Belly Bracket** using (2) 3/8”-24 x 1” bolts with lock washers.
- 3) Bolt square bracket with (2) threaded holes to the right side of **Belly Bracket** using (2) 3/8”-24 x 1” bolts with lock washers.
- 4) Install **Belly Bracket** to the front, center, and rear brackets using 3/8”-24 x 1 1/4” bolts, washers, and nylock nuts.

B) REAR AXLE BRACKETS

RIGHT REAR AXLE BRACKET

- 1) Remove axle nut and upper right side drive shaft housing nut.
- 2) Place drive shaft housing attachment over drive shaft housing bolt.
- 3) Slide right rear axle bracket over axle shaft.
- 4) Replace axle nut and tighten.
- 5) Tighten drive shaft housing nut.

LEFT REAR AXLE BRACKET

- 1) Slide left rear axle bracket over axle. Make sure axle bracket is touching left side of the end of swing arm.
- 2) Attach split bushing to front of axle and axle bracket using the (2) Allen screws.
DO NOT TIGHTEN at this time.
- 3) The swing arm attachment and swing arm of motorcycle should be touching at this point. Once both are touching, install swing arm hose clamp over both swing arm and swing arm attachment, and tighten clamp.
- 4) Tighten Allen screws at this time.



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HONDA CX 500 DELUXE

**INSTALLATION MANUAL
US PATENT # 6,739,420**

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**