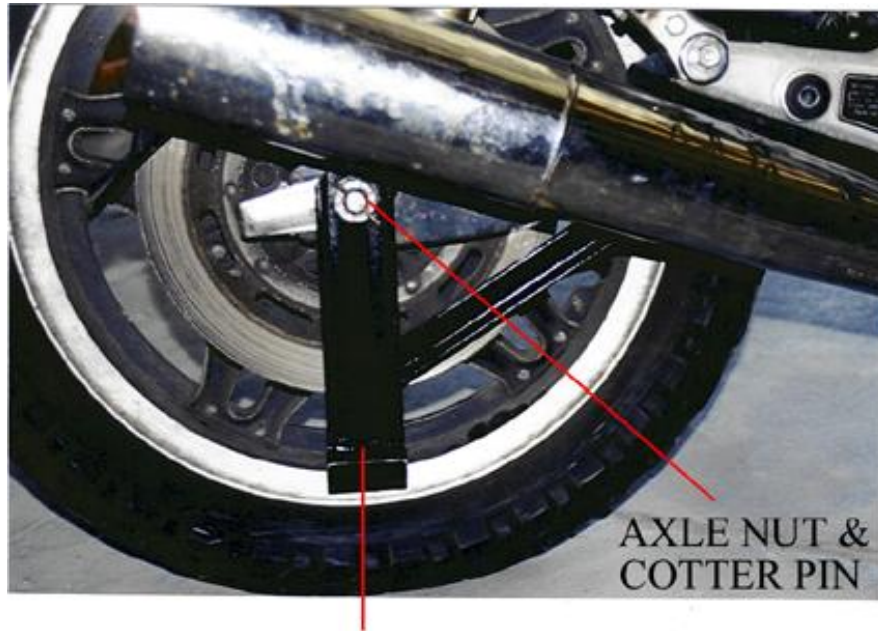
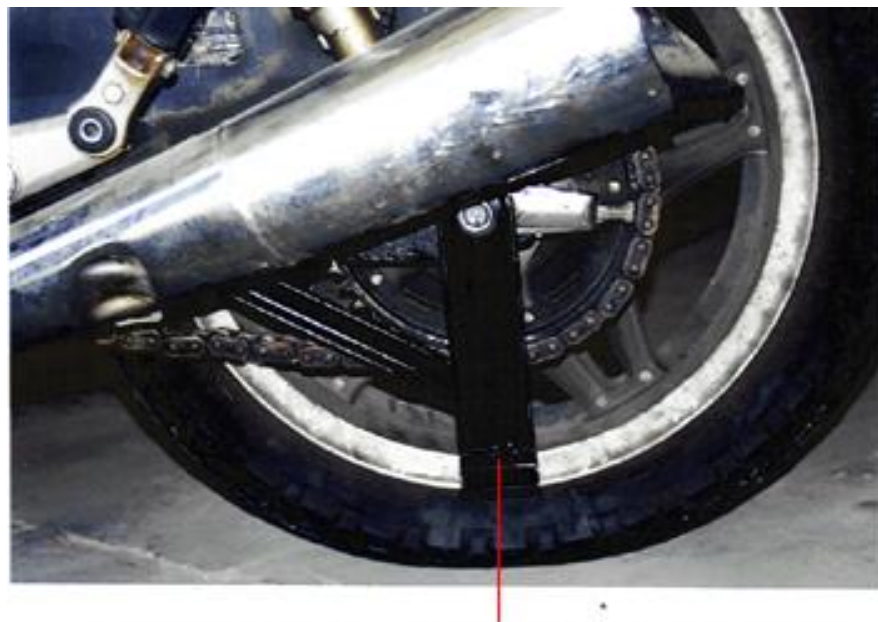


**HONDA CB 750
REAR AXLE BRACKETS INSTALLED**

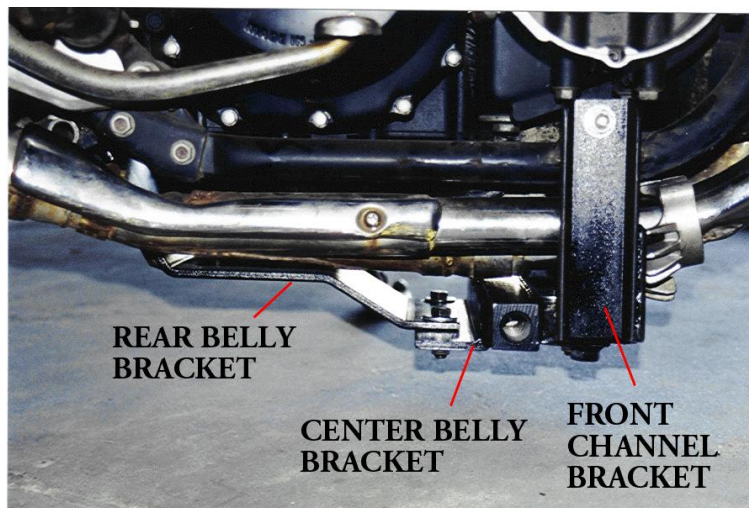
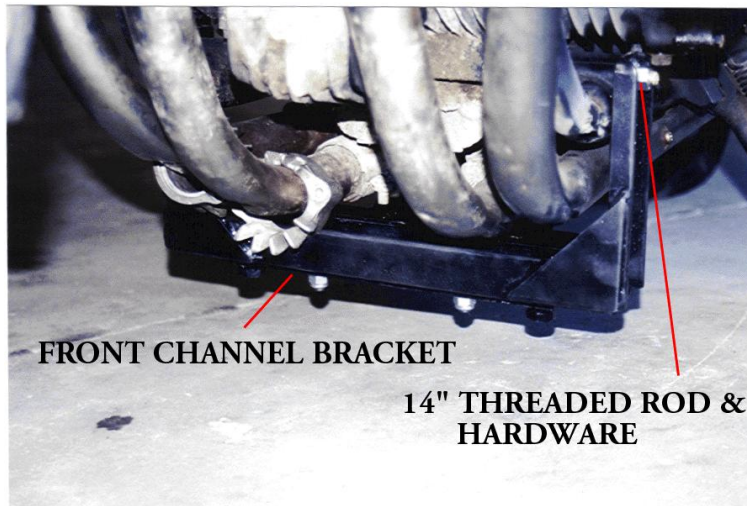
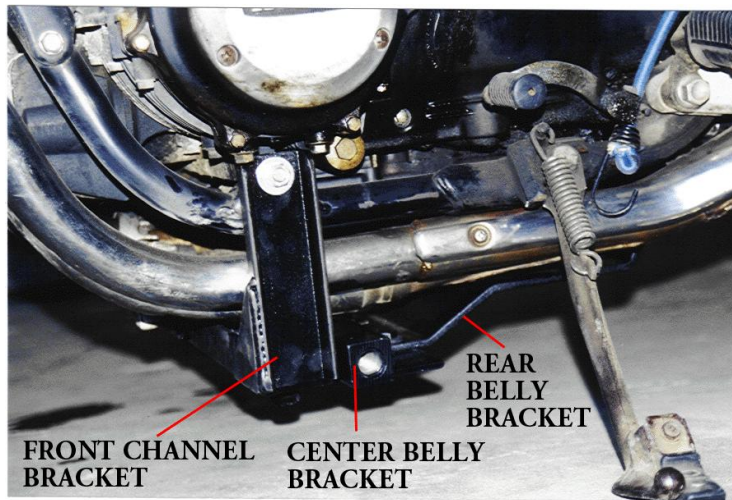


RIGHT REAR AXLE BRACKET



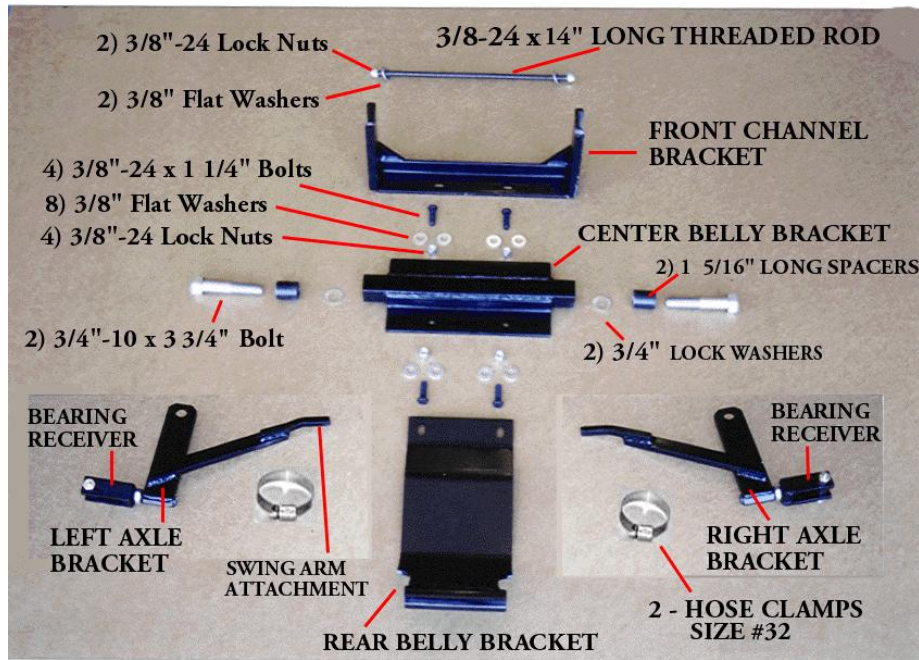
LEFT REAR AXLE BRACKET

HONDA CB 750 BELLY BRACKET INSTALLED



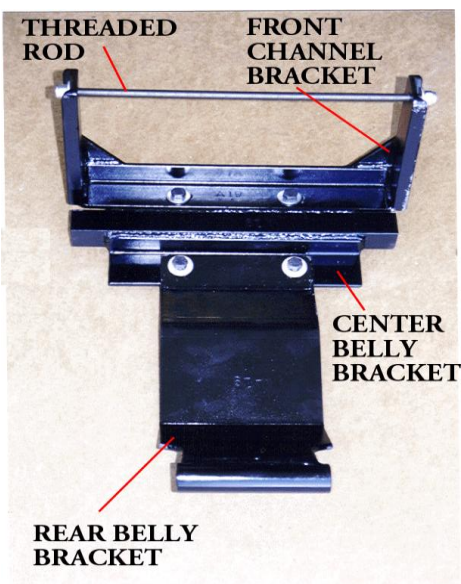
HONDA CB 750

DESCRIPTION OF PARTS



(not pictured - replacement axle nut and cotter pin)
(M18 castle nut)

Two 3/8" washers used as shims— not shown in picture above.
You may or may not have to use the shims. See note below.



After installing the mounting hardware and attaching the Voyager frame to the belly bracket you may need shims to make the motorcycle stand straight up and down.

The shims may be used on either the left or the right side depending on which way the motorcycle is leaning. If the motorcycle is leaning to the left put the shims on the left put the shims on the right side.

Install shims in-between front channel bracket & the center belly bracket; and rear belly bracket and center belly bracket.

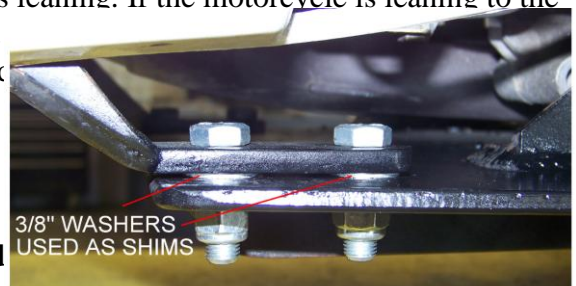


ILLUSTRATION OF SHIM PLACEMENT
BRACKET PICTURED MAY NOT MATCH YOUR BRACKET

SECTION 1

INSTALLATION OF HONDA CB 750

MOUNTING HARDWARE

Place motorcycle on a clean flat surface. Be sure to tie down motorcycle so it does not tip over during installation of Voyager hardware. Installation is easier if motorcycle is in an upright position.

Disconnect negative cable from battery before beginning installation.

NOTE: The Voyager Convertible Kit was designed for a stock motorcycle from the manufacturer. Any after market products that are on a stock motorcycle may cause the installation process to not be done properly and may or may not need to be removed to be able to install the Voyager Convertible Kit completely. Be aware that your motorcycle and the same make & model as someone else's motorcycle may not have mufflers, body panels, frames, fenders and any other manufacturer parts that are attached to the motorcycle in the exact same place as yours. We at Motorcycle Tour Conversion, Inc. take that into consideration when we manufacture our parts to fit your motorcycle. Once in awhile you may need to modify your motorcycle slightly so that the Motorcycle Tour Conversion, Inc. hardware or suspension fits your motorcycle. Please call Motorcycle Tour Conversion, Inc. if you have any questions about installation with after market products or any modification of motorcycle and/or Motorcycle Tour Conversion, Inc. hardware.

A) BELLY BRACKET

- 1) Remove center kickstand (saving shaft and cotter pin for re-use) (NOTE: May have to lower exhaust on one side).
- 2) Install rear belly bracket between kickstand brackets using shaft and cotter pin.
- 3) Install front channel bracket as shown in picture using 14" long threaded rod and hardware.
(Do not tighten until final assembly)
- 4) Lift rear belly bracket up and bolt center belly bracket to both the rear plate and front channel bracket.

**Make sure jack stand nuts are facing down and forward
- 5) Once center belly bracket is secured, tighten threaded rod hardware holding front channel bracket.

SECTION 1

INSTALLATION OF HONDA CB 750

MOUNTING HARDWARE

B) REAR AXLE BRACKETS

- 1) Support bike for removal of rear axle. Support small jacks under swing arms.
- 2) Remove rear axle .
- 3) Slide left rear axle bracket on axle with arm facing forward.
- 4) Replace axle back through rear wheel. Align axle and axle holes with small jacks.
- 5) Slide right rear axle bracket on shaft and tight up axle using M18 slotted nut.
- 6) Pivot both brackets up and secure to swing arm with hose clamps.
- 7) Tighten replacement axle nut and install cotter pin, retighten hose clamps.



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**HONDA CB 750 SUPER SPORT
HONDA CB 750 CUSTOM**

**INSTALLATION MANUAL
US PATENT # 6,739,420**

**WARRANTY WILL BE VOID IF INSTALLATION
IS NOT DONE PROPERLY**

**READ THIS MANUAL FULLY BEFORE
BEGINNING INSTALLATION OR DRIVING YOUR
MOTORCYCLE WITH THE VOYAGER KIT ATTACHED**